

5104614



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D119-796-035
Job Sheet 182392



Part No: D119-796-035

Job Qty: 1 ea

Part Name: AW119 Landing Gear Assembly - Heavy-Duty, Run-on Landing Wearplates, Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 8/24/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D119-796-035 REV B, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-13 JLM VERIFIED BY:DD
IPP REV:B 15.08.25 AS PER ECN15-580 DD VERF:JLM IPP REV:C 18.03.22 ADDED D5449-1 DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Start up Operation	1 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Skidtubes		JW
96	Skidtubes	1 pcs	8/24/18	8/24/18	0.00	0.00	Skidtubes		JW
97	HandFinish	1 pcs	8/24/18	8/24/18	0.00	0.00	HandFinish4		BER 18-08-23
120	QC	1 pcs	8/24/18	8/24/18	0.00	0.00	QC5		JW 18-8-24
130	Packaging	1 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-1		21
140	QC21-FG	1 Ea	8/24/18	8/24/18	0.00	0.00	QC21		21

Part Op 96 - Drill skidtubes as per DSI9734. remove chips and touch up alodine.

Descriptions: 97 - reassemble as per drawing. replace hardware as necessary from disassembly

130 - Identify and pack for shipping as per PPP D119-796-035 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D119-796-035	AW119 Landing Gear Assembly - Heavy-Duty, Run-on Landing	1 Ea (1 ea)	95-Start up	
AN305A	Wearplates, Float Comp.		Operation	50103832
AN305A	Bolt	4 Ea (4 ea)	97-HandFinish	5095214
AN3C46A	Bolt	4 Ea (4 ea)	97-HandFinish	5095398
D3672-1	Washer, Phenolic	4 Ea (4 ea)	97-HandFinish	F163255-1
D3904-1	Washer	8 Ea (8 ea)	97-HandFinish	5091775
MS21043-3	Nut	4 Ea (4 ea)	97-HandFinish	5083543
MS21043-4	Nut	2 Ea (2 ea)	97-HandFinish	5089277
NAS1149C0332R	Washer	4 Ea (4 ea)	97-HandFinish	5071663
				5079335

D3456-1

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Start up Operation	D119-796-035	1	1	0
97-HandFinish	AN3C35A	4	53	0
	AN3C46A	4	169	0
	D3672-1	4	1,006	0
	D3904-1	8	69	0
	MS21043-3	4	1,120	0
	MS21043-4	2	1,308	0
	NAS1149C0332R	4	6,562	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 1:02 PM dart.white.jesse

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Container No: S104614



Part: D119-796-035

Job No: 182392

Serial No/Batch: s103832

Revision: B / F

Inspector:

Exp Date:

Instructions: TC STC SH14-45 - Issue 1, FAA STC SR03504NY 15/01/28, EASA

Change Record

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Part Number: D119-796-035

Description: FLOAT COMPATIBLE LANDING GEAR ASSEMBLY w/ TRAINING WEARPLATES

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